

**INCH-POUND**MIL-B-117F  
AMENDMENT 1  
23 April 1990**MILITARY SPECIFICATION****BAGS, SLEEVES AND TUBING**

This amendment forms a part of MIL-B-117F, dated 30 June 1988, and is approved for use by all Departments and Agencies of the Department of Defense.

PAGE 2

2.1.1, under "SPECIFICATIONS MILITARY": Delete "MIL-B-81916" and its title.

PAGE 4

Table I, line 23, delete last entry entirely and substitute:

"I            G            1            MIL-B-131            II            -            -"

PAGE 5

3.3.1, Delete sentences 1 and 2, and substitute "Classes A, B, C, E, and G bags may be formed using two sheets of material or by folding one sheet of material. Class F bags shall be formed by folding one sheet of material (thereby creating a Faraday cage)."

Line 10: Delete "1/8 inch ( $\pm$  1/16 inch)" and substitute "1/4 inch ( $\pm$  1/8 inch)".

3.3.1.1, line 2: Delete "in one edge" and substitute "in at least one edge".

Lines 3 and 4: Delete second sentence: "The tear, ..... width."

3.4, line 6: Delete "minimum" and substitute "maximum".

PAGE 6

Table II: Delete heading of table and substitute:

Area (one side)	Length and width tolerences (inches)	Maximum heat seal width (inches) $\frac{1}{2}$

AMSC N/A

1 of 2

PSC 8105

DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.

MIL-B-117F  
AMENDMENT 1

PAGE 6 (cont'd)

3.6.1, line 8, following the third sentence, add the following:

"When the marking is interrupted or incomplete due to the size of the bags, the individual bag need not be marked as specified, but shall be accompanied within the shipping container by an identification sheet marked or printed with the following information: bag specification number and revision letter; type, class and style; bag fabricator's name or trade mark; material designation; month and year of fabrication."

PAGE 7

3.6.2, line 1: Delete "Each" and substitute "When specified (see 6.2), each".

PAGE 12

5.3, line 7, delete "K and L or film bonding means O or P" and substitute "C and D or film bonding means F or G."

PAGE 15

6.2, Add the following new sub-letter "o."

"o. When sealing recommendations are required (see 3.6.2)."

Custodians:

Army - GL,  
Navy - SA  
Air Force - 69

Preparing activity:

Army - GL  
(Project 8105-0327)

Review activities:

Army - AR, AT, AV, EA, MI, SM  
Navy - OS, SH, YD  
Air Force - 84, 99

User activity:

Navy - MC

Civil agency coordinating activity:

GSA - FSS