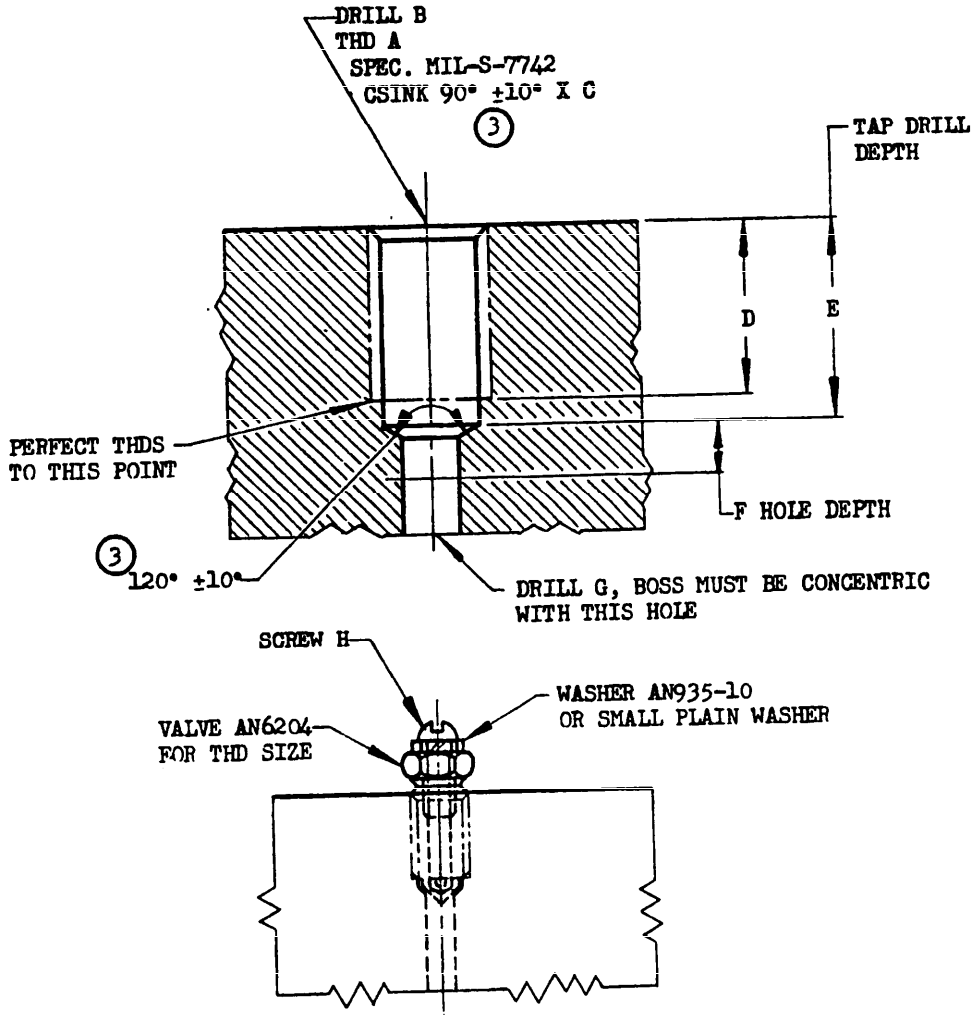


NOTICE: When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government thereby incurs no responsibility, specification, or other data is not to be regarded by implication or otherwise as in any manner endorsing, approving, or certifying any product, process, or other data that may be related thereto.

NOTE: This drawing was approved by joint action of the War and Navy Departments as the Army-Navy standard for this product. This drawing supersedes all antecedent similar drawings for the same product and shall become effective for the production of parts and supplies for use in new design, non-essential work items, and other items as shown. It may be put into effect at an earlier date after presentation.



THREAD A	B DIA	C DIA	D	E	F MIN	G MAX	H
3/8-24 NF-3	.332	3/8	9/16	5/8	11/64	3/16	AN520-10-5 AN520-10-6
1/4-28 NF-3	.213	1/4	3/8	7/16	1/8	1/8	AN520-10-5

THREADS IN BOSS SHALL BE CONCENTRIC WITH AXIS OF 120° VALVE SEAT WITHIN .005 FULL INDICATOR READING.

- ③ BREAK ALL SHARP EDGES AND REMOVE ALL HANGING BURRS AND SLIVERS WHICH MIGHT BECOME DISLODGED UNDER USAGE.
 - ③ DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: FRACTIONS $\pm 1/64$, DECIMALS $\pm .005$.
- DRILLS IN ACCORDANCE WITH ANDL0387.

AIR FORCE - NAVY AERONAUTICAL DESIGN STANDARD

VALVE INSTALLATION - HYDRAULIC BLEEDER (STANDARD DIMENSIONS FOR)

AND10067

APPROVED 28 Jul 43 REVISED ① 1 May 47 ② 15 Jun 48 ③ 1 Jun 54